

TECHNICAL DATA SHEET

DESCRIPTION

The D260 Bar Lock® Weldable Coupler is a Type 1 (S/CA Series) or Type 2 (L Series) mechanical splice used to connect rebar to structural steel. It consists of a thickwalled steel tube chamfered for welding to structural steel, specially designed lock shear bolts, stop pin and serrated grip rails. The D260 Weldable Coupler is made from USA melted and rolled steel.

APPLICATION

The D260 Bar Lock® Weldable Couplers, Structural Steel Connectors (weldable half couplers), are designed to provide welded connections to structural steel members such as piles, weld plates, beams, columns, etc. and provide a means to mechanically splice rebar to the structural steel.

PRODUCT SPECIFICATION

- Rebar sizes # 4 through # 18
- Available in plain, epoxy coated and galvanized finish
- D260S/CA are designed to achieve type 1 splice when used with grade 60 rebar, D260L series is designed to achieve type 2 splice when used with grade 60 rebar

FEATURES

- Quick and easy installation
- No Bar end prep
- Installation at the job site
- Used in tension, compression and seismic applications

BENEFITS

- Saves time and money
- No fabrication required
- One Product for all applications

HOW TO SPECIFY

General: Mechanical lap connections shall be Bar Lock® Rebar Splices as manufactured by Dayton Superior Corporation. [ii] Specific: The mechanical connection shall meet building code requirements of developing in tension and compression as required by _____ (insert name here) . The mechanical connection shall be made from lock shear bolt couplers with serrated gripping rails manufactured from high quality steel. All couplers shall be installed per manufacturer's approved procedures.

TECHNICAL DATA

D260 S/CA Plain								
Product Code	Bar Size Description	Barrel Stamp Identifier	Nominal Shear Torque	Outside Diameter (in.)	Length (in.)	Weight (lbs)	Bolt Qty.	Head Size
400178	#4 [13MM]	4S-CA TYPE I	40	1.3	2.7	1.00	2	0.5
400179	#5 [16MM]	5S-CA TYPE I	80	1.7	3.0	1.23	2	0.5
400180	#6 [19MM]	6S-CA TYPE I	80	1.9	3.9	2.02	3	0.5
400181	#7 [22MM]	7S-CA TYPE I	80	1.9	4.8	2.38	4	0.5
400182	#8 [25MM]	8S-CA TYPE I	180	2.2	5.9	4.17	4	0.625
400183	#9 [29MM]	9S-CA TYPE I	350	2.9	5.3	6.82	3	0.75
400184	#10 [32MM]	10S-CA TYPE I	415	2.9	6.5	8.50	4	0.75
400185	#11 [36MM]	11S-CA TYPE I	415	3.1	7.8	10.80	5	0.75
400186	#14 [43MM]	14S-CA TYPE I	475	3.5	9.0	14.60	6	0.75
400187	#18 [57MM]	18S-CA TYPE I	475	4.3	14.3	32.23	10	0.75

D260 L Plain								
Product Code	Bar Size Description	Barrel Stamp Identifier	Nominal Shear Torque	Outside Diameter (in.)	Length (in.)	Weight (lbs)	Bolt Qty.	Head Size
400191	#4 [13MM]	4L TYPE II	40	1.3	3.5	0.84	3	0.5
400192	#5 [16MM]	5L TYPE II	80	1.7	3.9	1.51	3	0.5
400193	#6 [19MM]	6L TYPE II	80	1.9	4.8	2.37	4	0.5
400194	#7 [22MM]	7L TYPE II	80	1.9	5.7	2.74	5	0.5
400195	#8 [25MM]	8L TYPE II	180	2.2	6.9	4.71	5	0.625
400196	#9 [29MM]	9L TYPE II	350	2.9	6.5	7.17	4	0.75
400197	#10 [32MM]	10L TYPE II	415	2.9	7.8	9.70	5	0.75
400198	#11 [36MM]	11L TYPE II	415	3.1	9.0	13.00	6	0.75
400199	#14 [43MM]	14L TYPE II	475	3.5	10.3	16.33	10	0.75
143792	#18 [57MM]	18L TYPE II	475	4.3	20.9	48.90	12	0.75

APPROVALS / COMPLIANCE

- ACI 318-II Type 2 (ASTM Gr. 60 Rebar)
- ICC AC-133
- State Departments of Transportation
- Army Corps of Engineers CW 03210
- AASHTO
- International Building Code (IBC)

INSTALLATION

1. Locate coupler on structural steel, using certified welder, weld coupler to structural steel.
2. Insert end of rebar into barrel of coupler until it stops against stop pin. Hold bar in place and hand tighten shear bolts
3. In a random alternating pattern , tighten all bolts to approximately 50% of the specified bolt torque value.
4. In a random alternating pattern , tighten all bolts to approximately 75% of the specified bolt torque value.
5. Tighten all bolts in a random alternating pattern until all bolt heads shear off.
6. Prior to bolt tightening, the serrated rails MUST remain aligned in the same position as they were manufactured. If they are damaged or knocked out of alignment while positioning, installation MUST cease and a new coupler used.
7. Bolt tightening MUST be done in a random alternating pattern similar to tightening the lug nuts on an automobile.
8. A high-quality, 1" pneumatic drive, impact wrench with at least 100 psig air flow and 185 CFM of delivered air through a no less than 0.75" hose MUST be used for installation.

TECHNICAL DATA SHEET**RELATED PRODUCTS**

- D250SCA Bar Lock[®] S/CA Series Couplers
- D250L Bar Lock[®] L-Series Couplers
- Bar Lock[®] Series Couplers
- D220 Bar Lock[®] Transition Couplers

HOW TO ORDER

- Specify: (1) quantity, (2) name, (3) bar size, (4) finish.
Example: 500, D260 Bar Lock[®], # 5, Epoxy Coated

MANUFACTURER

Dayton Superior Corporation
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Miamisburg, OH 45342
Customer Service: 888-977-9600
Technical Services: 877-266-7732
Website: www.daytonsuperior.com

WARRANTY (ACCESSORIES)

Limited Warranty. Dayton warrants, for a period of 60 days from the date of shipment (three years from the date of shipment in the case of formwork, excluding any consumable Products included with such formwork), that Products and any associated application drawings and engineering services provided by Dayton ("Ancillary Services") will be free from defects in material and workmanship and, in the case of custom designed formwork, that the formwork will meet the specifications set forth in the design drawings approved by Dayton and Customer. Any claim under this warranty must be made in writing within such warranty period. If any Product and/or Ancillary Service covered by a timely claim are found to be defective, Dayton will, within a reasonable time, make any necessary repairs or corrections or, at Dayton's option, replace the Product. Unless pre-authorized by Dayton in writing, Dayton will not accept any charges for correcting defects or accept the return of any Product. This warranty will not apply to any Products that have been subjected to misuse, neglect, storage damage, misapplication, accident or any other damage caused by any person other than Dayton, or that have not been maintained in accordance with Dayton's specifications. THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES AS TO THE PRODUCTS AND ANCILLARY SERVICES. DAYTON MAKES NO OTHER WARRANTIES OR GUARANTEES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OTHERWISE. THE REMEDIES SET FORTH IN THIS SECTION ARE CUSTOMER'S EXCLUSIVE REMEDY FOR BREACH OF WARRANTY.